

Southern Tool

Online Store for Smith Hamilton, Since 1926!

Visit Our Web Site at www.southern-tool.com

December 28, 2007

We are pleased to offer for your consideration:

ONE (1) NEW U.S. INDUSTRIAL 200 TON x 12' CNC HYDRAULIC PRESS BRAKE

Model Number: USIHB200-12

STANDARD FEATURES:

- *U.S. INDUSTRIAL 2-AXIS CNC BACK GAUGE
Controls Both Ram Depth And Back gauge Positioning
Storage Capacity: 100 Programs of 20 Bends Per Program
- *Ram Deflection Adjustment
- *Mechanical Ram Depth Control
- *Massive Torsion Bar for Parallelism
- *Forged Heavy Duty Cylinder and Cylinder Body
- *Three Speed Ram
Rapid Approach, Bending Cycle, Rapid Retreat
- *Bottom Time Delay
- *All Steel Construction
- *Inching, Single Cycle, and Continuous Operation
- Free 9 Ga. Gooseneck Punch and 8 Way Die

SPECIFICATIONS:

Working Pressure	200 Tons
Length of Working Table	13'
Distance Between Housings	10'3"
Throat Depth	12.6"
Stroke Adjustment of Ram	6.29"
Ram Travel	7.8"
Open Height	17.9"
Ram Travel Speed	1.9" per second approach, 2.2" per second retreat
Hydraulic Oil Capacity	120 Gals
Motor Horsepower	20 HP
Net Weight	33,075 lbs
Length	14'7"
Width	5'7"
Height	9'9"

OPTIONAL ACCESSORIES: (Not Included)

**GRAPHIC CNC CONTROL

**SICK MODEL 4000 LIGHT CURTAIN SYSTEM

For State of art safety

WITH AUTOCROWNING:

**AUTO HYDRAULIC CROWN COMPENSATION
CNC CONTROLLED

(Size of Machine with Auto Crown:)

Length:	14.7'
Width:	5.2'
Height:	8.3'
Height of Bed:	2.6'
Weight:	26,400 Lbs

● **Special Note:** *Gooseneck Punch and 8 Way Die included are general purpose tools to be used for training only. Precision tooling should be purchased to meet your specific needs. The punch is segmented and it is up to the customer to calibrate these if they want to use them for a particular purpose. – **There is NO warranty on these items.***

** **Special Note:** These features will be included on machines that we carry in our inventory.

We await your reply and thank you for this opportunity to quote.

Sincerely,
Southern Tool

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