

## MACHINE OVERVIEW >



Sand 19" in a single pass,  
38" in a double pass!



Sand as thin as 1/32", as  
thick as 4", as short as 2-1/4"



Power requirements  
110 Volt, 15 AMP service



INTELLISAND Technology  
auto-regulates the conveyor  
speed, preventing gouging,  
burning or damaging stock!



### MODEL

#### 19-38 Drum Sander, Part # 71938-D

The 19-38 Drum Sander comes standard with the Open Stand. The open stand has a shelf for storage and holes in the legs for leveling feet or casters. The drum is pre-wrapped with 80 grit sandpaper.

### OPTIONAL ACCESSORIES

#### Closed Stand, Part # 71938-CL

Optional upgrade. Built in storage and lockable wheels.

#### Digital Read Out, Part # 71938-DRO

Digital Read Out displays sanding thickness in inches with fractions or millimeters. Attachment brackets included.

#### Casters, Set of 4, Part # 98-0130

Swivel and lock casters.

#### Infeed/Outfeed Tables, Part # 71938-7

Dimensions 10"D x 23" W. Adds approx. 12" to either side of conveyor. Four bolts for assembly, tables at fixed height.

#### 3-Pack Box, Pre-Cut Abrasive Wraps

Cut to taper and length of drum.

Part #	Description
60-19-000	36, 80, 120 Grit: 3 wraps total
60-19-036	36 Grit: 3-wraps in a box
60-19-060	60 Grit: 3-wraps in a box
60-19-080	80 Grit: 3-wraps in a box
60-19-100	100 Grit: 3-wraps in a box
60-19-120	120 Grit: 3-wraps in a box
60-19-150	150 Grit: 3-wraps in a box
60-19-180	180 Grit: 3-wraps in a box
60-19-220	220 Grit: 3-wraps in a box

#### Individual Wraps, Pre-Cut Abrasive Wraps

Cut to taper and length of drum.

Part #	Description
619-036-1	36 Grit, Individual Wrap
619-060-1	60 Grit, Individual Wrap
619-080-1	80 Grit, Individual Wrap
619-100-1	100 Grit, Individual Wrap
619-120-1	120 Grit, Individual Wrap
619-150-1	150 Grit, Individual Wrap
619-180-1	180 Grit, Individual Wrap
619-220-1	220 Grit, Individual Wrap

# DO IT ALL WITH A SUPERMAX 19-38

## 19-38 DRUM SANDER

Engineered for ease-of-use and maximum functionality, the 19-38 can tackle any sanding job in your shop!



Awarded 5/5 Stars from WOOD and  
Editor's Pick from American Woodworker!

SuperMaxTools.com 888.454.3401



**SuperMax**  
Tools

# Exceptional SuperMax Features >

We've addressed issues common with other drum sanders by adding five features that are exclusive to our 19-38 machines. No other drum sander has these features!

Easy height adjustments with a thrust bearing below the handle. No backlash or slop in the height adjustment mechanism allowing easier and smoother height adjustments.



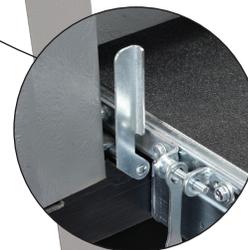
Easiest access to abrasive fastening system of any drum sander! Extra wide space to access fasteners to eliminate need for special tools.



Extra-wide conveyor to properly support stock over 19" wide.



Fast Lever makes it easy to change alignment settings for narrow and wide stock.



Simple alignment feature makes adjustment quick and easy.



## Additional Features >

- **INTELLISAND™ Technology:** Automatically adjusts conveyor speed based on load
  - Prevents gouging, damaging or burning stock
  - Provides consistent finish even with varying grain pattern and density
  - Greatly increases abrasive planing and dimensioning speed
- **Flatness Guarantee:** Precision-flattened steel conveyor bed reinforced with four steel cross sections for no "flex" in conveyor, guaranteeing tolerance to less than .010" across the width of the sander
- **Abrasive conveyor belt:** Offers the best grip for raw wood, giving you the ability to accommodate short and thin stock
- **Patented Abrasive Attachment System:** Effectively tensions the abrasive wraps, preventing loose abrasive and overlap
- **Drum will never go "out of alignment":** The drum carriage is bolted to the base, preventing any movement or alignment issues.
- **Self-cooling drum:** Prevents overheating and extends abrasive life, reduces burning of stock
- **Excellent dust extraction:** Steel dust cover is formed to shape of drum
  - Metal, not plastic, is formed to maximize air flow and dust extraction
  - Will not distort with dust hose attached
- **Heavy-duty cast iron construction:** For strength, rigidity and reduced vibration

## Machine Specs >

- **Sanding Capacity:**
  - Maximum Width (in): 38 (two passes)
  - Minimum Length (in): 2-1/4
  - Maximum Thickness (in): 4
  - Minimum Thickness (in): 1/32
- **Dimensions (in):** 40L x 24W x 51H
- **Drum (in):** 5 x 19 extruded aluminum
- **Drum Speed:** 1740 RPM
- **Dust Hood:** One-4" vacuum port, min. 600 CFM recommended
- **Conveyor Motor:** 43 in.-lb. torque, direct drive D.C. motor, infinitely variable 0-10 FPM
- **Drive Motor (TEFC):** 1-3/4 HP
- **Power Requirements:** 110 V 15 amp
- **Shipping Weight (lbs):** 286 (3 boxes incl. stand)

> Visit [SuperMaxTools.com](http://SuperMaxTools.com) for full specs and dealer locations.