# **OPERATION & PARTS MANUAL**



# MILKAL SAL SERIES MODEL MVC-88VGE/VGEW ONE-WAY PLATE COMPACTOR (ROBIN GASOLINE ENGINE)

Revision #0 (06/07/06)

To find the latest revision of this publication, visit our website at: www.multiquip.com



THIS MANUAL MUST ACCOMPANY THE EQUIPMENT AT ALL TIMES.



# **CALIFORNIA** — Proposition 65 Warning

Engine exhaust and some of its constituents are known to the State of California to cause cancer, birth defects and other reproductive harm.

NOTE PAGE

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Specification and part number are subject to change without notice.

# **PARTS ORDERING PROCEDURES**

# Ordering parts has never been easier! Choose from three easy options:



### Best Deal! Order via Internet (Dealers Only):

Order parts on-line using Multiquip's SmartEquip website!

- View Parts Diagrams
- Order Parts
- Print Specification Information



If you have an MQ Account, to obtain a Username and Password, E-mail us at: parts@multiquip.com.

To obtain an MQ Account, contact your District Sales Manager for more information.

Go to www.multiquip.com and click on

Order Parts to log in and save!

Use the *internet* and qualify for a 5% Discount on *Standard orders* for all orders which include complete part numbers.\*

Note: Discounts Are Subject To Change



### Order via Fax (Dealers Only):

All customers are welcome to order parts via Fax. **Domestic (US) Customers dial:** 

1-800-6-PARTS-7 (800-672-7877)

*Fax* your order in and qualify for a 3% **Discount** on *Standard orders* for all orders which include complete part numbers.\*

Note: Discounts Are Subject To Change



Order via Phone: Domestic (US) Dealers Call:

1-800-427-1244

### **Non-Dealer Customers:**

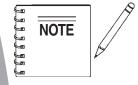
Contact your local Multiquip Dealer for parts or call 800-427-1244 for help in locating a dealer near you.



International Customers should contact their local Multiquip Representatives for Parts Ordering information.

## When ordering parts, please supply:

- Dealer Account Number
- Dealer Name and Address
- ☐ Shipping Address (if different than billing address)
- ☐ Return Fax Number
- ☐ Applicable Model Number
- Quantity, Part Number and Description of Each Part
- Specify Preferred Method of Shipment:
  - ✓ Fed Ex/UPS
- ✓ DHL ✓ Truck
- Priority OneGround
- Next Day
- Second/Third Day



Unless otherwise indicated by customer, all orders are treated as *Standard Orders* and will ship within 24 hours. We will make every effort to ship *Air Shipments* the same day the order is received, if received prior to 2PM PST. *Stock Orders* must be noted on fax or web order form.

### WE ACCEPT ALL MAJOR CREDIT CARDS!



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### MVC-88VGE/VGEW PLATE COMPACTOR — SAFETY MESSAGE ALERT SYMBOLS

### FOR YOUR SAFETY AND THE SAFETY OF OTHERS!

Safety precautions should be followed at all times when operating this equipment. Failure to read and understand the Safety Messages and Operating Instructions could result in injury to yourself and others.





This manual has been developed to provide complete instructions for the safe and efficient operation of the *MQ Mikasa MVC-88VGE/VGEW Plate Compactor*. Refer to the engine manufacturer's instructions for data relative to its safe operation.

Before using this plate compactor, ensure that the operating individual has read and understood all instructions in this manual.

### **SAFETY MESSAGE ALERT SYMBOLS**

The three (3) Safety Messages shown below will inform you about potential hazards that could injure you or others. The Safety Messages specifically address the level of exposure to the operator, and are preceded by one of three words: **DANGER**,



You **WILL** be **KILLED** or **SERIOUSLY INJURED** if you **DO NOT** follow these directions.



You **CAN** be **KILLED** or **SERIOUSLY INJURED** if you **DO NOT** follow these directions.



You **CAN** be **INJURED** if you **DO NOT** follow these directions.

### **HAZARD SYMBOLS**

Potential hazards associated with the operation of an *MVC-88VGE/VGEW Plate Compactor* will be referenced with Hazard Symbols which appear throughout this manual, and will be referenced in conjunction with Safety Message Alert Symbols.

# **WARNING**

**Lethal Exhaust Gas Hazards** 

Engine exhaust gases contain poisonous carbon monoxide. This gas is colorless and odorless, and can cause death if inhaled. **NEVER** operate this equipment in a confined area or enclosed structure that does not provide ample free flow air.



# **⚠** WARNING

**Explosive Fuel Hazards** 

**Gasoline** is extremely flammable, and its vapors can cause an explosion if ignited. **DO NOT** start the engine near spilled fuel or combustible fluids.



**DO NOT** fill the fuel tank while the engine is running or hot. **DO NOT** overfill tank, since spilled fuel could ignite if it comes into contact with hot engine parts or sparks from the ignition system. Store fuel in approved containers, in well-ventilated areas and away from sparks and flames.

# **A** WARNING

**Burn Hazards** 

Engine components can generate extreme heat. To prevent burns, **DO NOT** touch these areas while the engine is running or immediately after operation. Never operate the engine with heat shields or heat guards removed.



# **WARNING**

**Respiratory Hazards** 

**ALWAYS** wear approved *respiratory* protection when required.



# MVC-88VGE/VGEW PLATE COMPACTOR — SAFETY MESSAGE ALERT SYMBOLS

# **A** CAUTION

### **Rotating Parts Hazards**

**NEVER** operate equipment with covers, or guards removed. Keep fingers, hands, hair and clothing away from all moving parts to prevent injury.



# **A** CAUTION

# Equipment Damage Hazards

Other important messages are provided throughout this manual to help prevent damage to your equipment, other property, or the surrounding environment.



### **Accidental Starting Hazards**

**ALWAYS** place the engine **ON/OFF** switch in the **OFF** position, when the plate compactor is not in use.

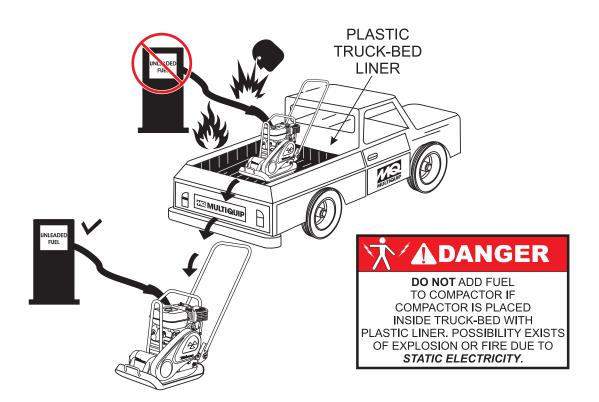




**Eye and Hearing Hazards** 

**ALWAYS** wear approved eye and hearing protection.





# MVC-88VGE/VGEW PLATE COMPACTOR — RULES FOR SAFE OPERATION

### **WARNING - Read This Manual**

Failure to follow instructions in this manual may lead to Serious Injury or even Death. This equipment is to be operated by trained and qualified personnel only! This equipment is for industrial use only.

The following safety guidelines should always be used when operating the Mikasa MVC-88VGE/VGEW Plate Compactor.

### Safety:

- **DO NOT** operate or service this equipment before reading this entire manual.
- This equipment should not be operated by persons under 18 years of age.
- **NEVER** operate this equipment without proper protective clothing, shatterproof glasses, steel-toed boots and other protective devices required by the job.











- **NEVER** operate this equipment when not feeling well due to fatigue, illness or taking medicine.
- **NEVER** operate the plate compactor under the influence or drugs or alcohol.







- NEVER disconnect any "emergency or safety devices". These devices are intended for operator safety. Disconnection of these devices can cause severe injury, bodily harm or even death! Disconnection of any of these devices will void all warranties.
- **NEVER** use accessories or attachments, which are not recommended by Multiquip for this equipment. Damage to the equipment and/or injury to user may result.
- Manufacturer does not assume responsibility for any accident due to equipment modifications. Unauthorized equipment modification will void all warranties.
- Whenever necessary, replace nameplate, operation and safety decals when they become difficult read.
- **ALWAYS** check all the bolts on the plate compactor for tightness.

- **NEVER** touch the hot exhaust manifold, muffler or cylinder. Allow these parts to cool before servicing engine or generator.
- **High Temperatures** Allow the engine to cool before adding fuel or performing service and maintenance functions. Contact with hot! components can cause serious burns.
- The engine of this plate compactor requires an adequate free flow of cooling air. NEVER operate the plate compactor in any enclosed or narrow area where free flow of the air is restricted. If the air flow is restricted it

will cause serious damage to the plate compactor or engine and may cause injury to people and property. Remember the compactor's engine gives off **DEADLY** gases.



MUFFLER

- ALWAYS refuel in a well-ventilated area, away from sparks and open flames.
- ALWAYS use extreme caution when working with **flammable** liquids. When refueling, stop the engine and allow it to cool. DO NOT smoke around or near the machine. Fire or explosion could result from fuel vapors, or if fuel is spilled on a hot engine.



■ **NEVER** operate the plate compactor in an explosive atmosphere or near combustible materials. An explosion or fire could result causing severe bodily harm or even death.



- Topping-off to filler port is dangerous, as it tends to spill
- ALWAYS store the plate compactor in a clean, dry location out of the reach of children.
- **NEVER** run engine without air cleaner. Severe engine damage may occur.
- **NEVER** leave the plate compactor unattended, turn off engine.
- CAUTION must always be observed while servicing this plate compactor. Rotating parts can cause injury if contacted.

# MVC-88VGE/VGEW PLATE COMPACTOR — RULES FOR SAFE OPERATION

### Loading and Unloading (Crane):

- Before lifting, make sure that machine parts (hook and vibration insulator) are not damaged and screws are not loosened or lost.
- ALWAYS make sure crane or lifting device has been properly secured to the hook of guard frame on compactor.
- **NEVER** lift the machine while the engine is running.
- Use adequate lifting cable (wire or rope) of sufficient strength.
- Use one point suspension hook and lift straight upwards.
- **NEVER** allow any person or animal to stand underneath the machine while lifting.
- Try not to lift machine to unnecessary heights.

### **Transporting**

- ALWAYS shutdown engine before transporting.
- Tighten fuel tank cap securely and close fuel cock to prevent fuel from spilling.
- Drain fuel when transporting compactor over long distances or bad roads.
- **ALWAYS** tie down the compactor during transportation by securing the compactor's guard frame with rope.

### **Maintenance Safety:**

- **NEVER** lubricate components or attempt service on a running machine.
- **ALWAYS** allow the machine a proper amount of time to cool before servicing.
- Keep the machinery in proper running condition.
- Fix damage to the machine immediately and always replace broken parts.
- Dispose of hazardous waste properly. Examples of potentially hazardous waste are used motor oil, fuel and fuel filters.
- **DO NOT** use food or plastic containers to dispose of hazardous waste.
- **DO NOT** pour waste, oil or fuel directly onto the ground, down a drain or into any water source.

### **Emergencies:**

■ ALWAYS know the location of the nearest *fire extinguisher*.



+ FIRST AID +

■ ALWAYS know the location of the nearest *first aid kit*.

In emergencies *always* know the location of the nearest phone or *keep a phone on the job site*. Also know the phone numbers of the nearest *ambulance*, *doctor* and *fire department*. This information will be invaluable in the case of an emergency.







# MVC-88VGE/VGEW PLATE COMPACTOR — OPERATION AND SAFETY DECALS

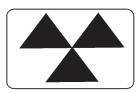
### **Machine Safety Decals**

The MVC-88VGE/VGEW Plate Compactor is equipped with a number of safety decals. These decals are provided for operator safety and maintenance information. The illustration below shows these decals as they appear on the machine. Should any of these decals become unreadable, replacements can be obtained from your dealer.





P/N 920206290



P/N 920101410



P/N 920201580



P/N 920203330



P/N 920201950



P/N 920208350



OFill up the sumps with oil before starting.

Engine: Automobile engine oil
SAE 10~30

Vibrator: Automobile engine oil SAE 10~30 O Warm up the engine at idle speed

for 3-5 minutes.

P/N 920203060

# **NAMEPLATE**

P/N (CONTACT MQ PARTS DEPT.)

### **CAUTION!**

- READ OWNER'S SERVICE MANUAL BEFORE OPERATING OR SERVICING THIS MACHINE.
- SERVICING THIS MACHINE.

  ALWAYS KEEP UNAUTHORIZED. INEXPERIENCED.

  UNTRAINED PEOPLE AWAY FROM THIS MACHINE.

  MAKE SURE ALL SAFETY DEVICES ARE OPERATIONAL

  BEFORE THIS MACHINE IS STARTED. MAKE SURE ENGINE

  IS TURNED OFF AND SPARK PLUG WIRE DISCONNECTED

  BEFORE SERVICING THE MACHINE OR COMING IN

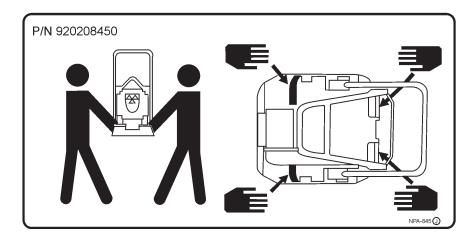
  CONTACT WITH ANY MOVING PART. IF EQUIPMENT IS

  POWERED BY AN ELECTRIC MOTOR. DISCONNECT

  ELECTRICAL PLUG.
- NEVER LEAVE MACHINE UNATTENDED WHEN OPERATING. ALWAYS STOP ENGINE AND ALLOW ENGINE TO COOL BEFORE ADDING FUEL OR OIL

NPA-329 (J)

P/N 920203290



# MVC-88VGE/VGEW PLATE COMPACTOR — SPECIFICATIONS

TABLE 1. Specifications (Compactor)					
Models	MVC-88VGE/MVC-88VGEW				
Centrifugal Force	3,370 lbs. (1,530 kg)				
Number of Vibrations	6,000 vibrations/min				
Traveling Speed	72 ft./min (22 meters/min)				
Plate Size (LxW)	19.7 x 20.7 in. (.500 x .525 mm)				
Operating Weight (VGE) Operating Weight (VGEW)	196 lbs. (89.0 kg.) 217 lbs. ( 98.5 kg.)				
Fuel Tank Capacity	3.8 qt. (3.6 liters)				
Water Tank Capacity (VGEW Model Only)	13.7 qt. (13.0 liters)				
Max. Area Of Compaction	7500 sq. ft./hr.				

Table 2. Spec	ifications (Engine)		
Engine Make	ROBIN (FUJI HEAVY INDUSTRIES)		
Engine Model	EX170D54011		
Engine Type	OHV Gasoline Engine		
Number of Cylinders	1		
Displacement	10.3 cu-in (169 cc)		
Max Output	5.7 H.P./3600 R.P.M.		
Fuel Tank Capacity	Approx. 3.8 quarts (3.6 liters)		
Fuel	Unleaded Automobile Gasoline		
Lube Oil Capacity	0.63 quartz (60 liters)		
Starting Method	Recoil Start		
Dry Weight	33 lbs (15 Kg.)		

# MVC-88VGE/VGEW PLATE COMPACTOR — GENERAL INFORMATION

### **Definition of Plate Compactor**

The Mikasa MVC-88VGE/VGEW is a walk behind, plate compactor designed for the compaction of sand, mixed soils and asphalt. This plate compactor is a powerful compacting tool capable of applying a tremendous force in consecutive high frequency vibrations to a soil surface. Its applications include compacting for road, embankments and reservoirs as well as backfilling for gas pipelines, water pipelines and cable installation work.

### **Vibratory Plates**

The vibratory plates of the MVC-88VGE/VGEW produce low amplitude high frequency vibrations, designed to compact granular soils and asphalt.

The resulting vibrations cause forward motion. The engine and handle are vibration isolated from the vibrating plate.

### Frequency/Speed

The compactor's vibrating plate has a frequency range between 5800 vpm (vibrations per minute). The travel speed of the compactor is approximately 56 feet/minute (17 meters/minute).

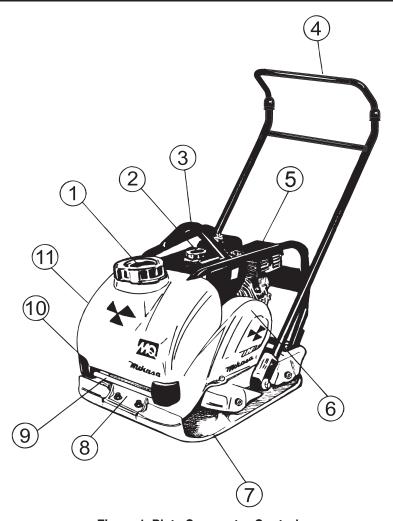
### **Engine**

The Mikasa MVC-88VGE/VGEW Plate Compactor is equipped with a Robin EX170D54011 air cooled, 4-cycle gasoline engine. The engine drives an eccentric weight at a high speed to develop a compaction force.

### **Controls**

Before starting the MVC-88VGE/VGEW Plate Compactor, identify and understand the function of the controls and components.

# MVC-88VGE/VGEW PLATE COMPACTOR — COMPONENTS (COMPACTOR)



**Figure 1. Plate Compactor Controls** 

Figure 1 shows the location of the basic controls and components of the MVC-88VGE/VGEW Plate Compactor. The function of each control is described below:

- Water Tank Cap (VGEW Only) Remove this cap to add water to the water tank.
- 2. Fuel Tank Cap Remove this cap to add fuel.
- 3. **Lifting Bale** When lifting of the compactor is required either by forklift, crane etc., tie rope or chain around this lifting point.
- 4. **Handle Bar** When operating the compactor use this handle bar to maneuver the compactor.
- 5. **Gasoline Engine** This plate compactor uses a ROBIN engine. Refer to the ROBIN owner's manual for engine information and related topics.

- 6. Belt Cover Remove this cover to gain access to the V-belts. NEVER run the compactor without the V-belt cover. If the V-belt cover is not installed, the possibility exists that your hand may get caught between the V-belt and clutch, causing serious injury and bodily harm.
- 7. **Vibrating Plate** A flat, open plate made of durable cast iron construction used in the compacting of soil.
- 8. **Vibration Case** Encloses the eccentric, gears and counter weights.
- 9. Water Tube (Sprinkler) Supplies water to the soil via a splash plate.
- Water Shut-Off Valve Turn this valve downward to let water flow from the water tank to the water tube.
- 11. Water Tank (VGEW only) Holds 13.7 quarts of water (removable, no tools required).

# MVC-88VGE/VGEW PLATE COMPACTOR — COMPONENTS (ENGINE)

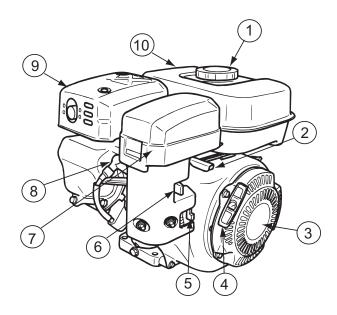


Figure 2. Engine Controls & Components

### **ENGINE COMPONENTS**

The engine (Figure 2) must be checked for proper lubrication and filled with fuel prior to operation. Refer to the manufacturers Engine manual for instructions & details of operation and servicing.

 Fuel Filler Cap – Remove this cap to add unleaded gasoline to the fuel tank. Make sure cap is tightened securely. DO NOT over fill.

# **DANGER**

# Explosive Fuel Hazard

Adding fuel to the tank should be done only when the engine is stopped and has had an opportunity to cool down. In the event of a fuel spill, **DO NOT** attempt to start the engine until the fuel residue has been completely wiped up, and the area surrounding the engine is dry.

- Throttle Lever Used to adjust engine RPM speed (lever advanced forward - SLOW, lever back toward operator -FAST).
- 3. Recoil Starter (pull rope) Manual-starting method. Pull the starter grip until resistance is felt, then pull briskly and smoothly.
- 4. **Starter Grip** Pull the starter grip until resistance is felt, then pull briskly and smoothly to start engine.

- Fuel Valve Lever OPEN to let fuel flow, CLOSE to stop the flow of fuel.
- Choke Lever Used in the starting of a cold engine, or in cold weather conditions. The choke enriches the fuel mixture.
- Air Cleaner Prevents dirt and other debris from entering the fuel system. Remove wing-nut on top of air filter cannister to gain access to filter element.



Operating the engine without an air filter, with a damaged air filter, or a filter in need of replacement will allow dirt to enter the engine, causing rapid engine wear.

# **WARNING**

### **Burn Hazard**

Engine components can generate extreme heat. To prevent burns, **DO NOT** touch these areas while the engine is running or immediately after operating. **NEVER** operate the engine with the muffler removed.



- 8. **Spark Plug** Provides spark to the ignition system. Set spark plug gap to 0.6 0.7 mm (0.028 0.031 inch) Clean spark plug once a week.
- 9. Muffler Used to reduce noise and emissions.
- Fuel Tank Holds approximately 1 gallon (3.6 liters) of unleaded gasoline. For additional information refer to engine owner's manual.

# MVC-88VGE/VGEW PLATE COMPACTOR — INSPECTION

### **Before Starting**

- Read safety instructions at the beginning of manual.
- Clean the compactor, removing dirt and dust, particularly the engine cooling air inlet, carburetor and air cleaner.





The Oil Alert System will automatically stop the engine before the engine falls below safe limits. Always be sure to check the engine oil level prior to starting the engine.

3.	Check the air filter for dirt and dust. If air filter is dirty, replace
	air filter with a new one as required.

- Check carburetor for external dirt and dust. Clean with dry compressed air.
- 5. Check fastening nuts and bolts for tightness. Loosened screws or bolts due to vibration, could lead to unexpected accident.

Table 3. Oil Type						
Season	Temperature	Oil Type				
Summer	25°C or Higher	SAE 10W-30				
Spring/Fall	25°C~10°C	SAE 10W-30/20				
Winter	0°C or Lower	SAE 10W-10				

### **Engine Oil Check**

- To check the engine oil level, place the pump on secure level ground with the engine stopped.
- Remove the filler dipstick from the engine oil filler hole (Figure 3) and wipe clean.

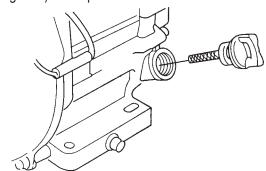


Figure 3. Engine Oil Dipstick (Removal)

- 3. Insert and remove the dipstick without screwing it into the filler neck. Check the oil level shown on the dipstick.
- 4. If the oil level is low (Figure 4), fill to the edge of the oil filler hole with the recommended oil type (Table 3). Maximum oil capacity is 0.63 quarts (0.60 liters).

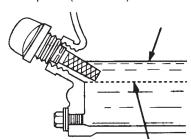


Figure 4. Engine Oil Dipstick (Oil Level)

# **DANGER**

### **Explosive Fuel Hazard**

Adding fuel to the fuel tank should be done only when the engine is stopped and has had an opportunity to cool down. In the event of a fuel, spill, DO NOT attempt to start the engine until the fuel residue has been completely wiped up, and the area surrounding the engine is dry. DO NOT attempt to refuel the compactor if the engine is hot! or running.

### **Fuel Check**

- Remove the gasoline cap located on top of fuel tank.
- Visually inspect to see if the fuel level is low. If fuel is low, replenish with unleaded fuel.
- When refueling, be sure to use a strainer for filtration. **DO** NOT top-off fuel. Wipe up any spilled fuel immediately!

# **MVC-88VGE/VGEW—INSPECTION**

### V-Belt Check

# **CAUTION**

**NEVER** attempt to check the V-belt with the engine running. Severe injury can occur of your hand (Figure 5) gets caught between the V-belt and the clutch. Always use safety gloves.

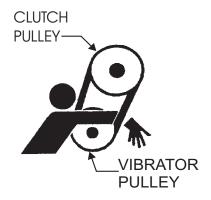


Figure 5. V-Belt Hazard

1. To check the V-belt tension, remove the three bolts that secure the belt cover to the frame as shown in Figure 6.

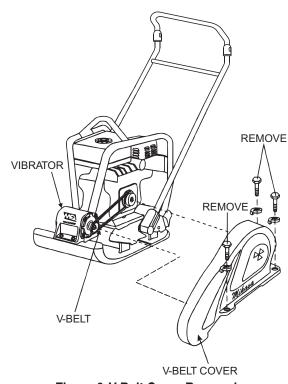


Figure 6. V-Belt Cover Removal

2. The V-belt tension is proper if the V-belt bends 10 to 15 mm (Figure 7) when depressed with finger at midway between the clutch and vibration pulley shafts.

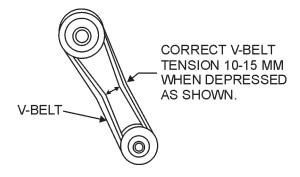


Figure 7. V-Belt Tension

- A loose V-belt will decrease the power transmission output, causing reduced compaction and premature wear of the helt
- 4. If the V-belt becomes worn or loose, replace it.

### **Vibrator Oil Check**

- Place the MVC-88VGE/VGEW plate compactor horizontally on a flat surface. Make sure the compactor is level when checking the oil in the vibrator assembly.
- Check vibrator oil level by removing the plug (vibrator oil gauge) as shown in Figure 8. The oil level should be up to the oil plug. The vibrator holds 140 cc (approximately 1 pint). IMPORTANT, if oil is required, replace using only SAE10W-30 motor oil.

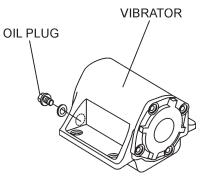


Figure 8. Vibrator Oil Plug

# **MVC-88VGE/VGEW—INITIAL START-UP**

# **A** CAUTION

**DO NOT** attempt to run the compactor until the Safety and Initial Start-upsectionshave been read and understood.



The **CLOSED** position of the choke lever enriches the fuel mixture for starting a **COLD** engine. The **OPEN** position provides the correct fuel mixture for normal operation after starting, and for restarting a warm engine.

1. Place the *fuel valve lever* (Figure 9) in the "ON" position.

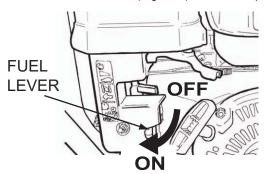


Figure 9. Fuel Valve Lever

Place the *Engine ON/OFF switch* (Figure 10) in the "ON" position.

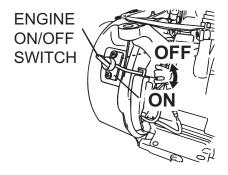
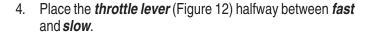


Figure 10. Engine ON/Off Switch

3. Place the *Choke Lever* (Figure 11) in the "OPEN" position.



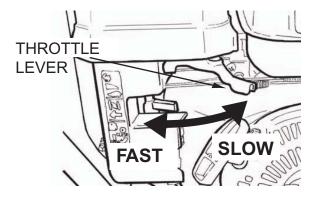


Figure 12. Throttle Lever

Grasp the starter grip (Figure 13) and slowly pull it out. The
resistance becomes the hardest at a certain position, corresponding the compression point. Rewind the rope a little from
that point and pull out sharply.

# **A** CAUTION

**DO NOT** pull the starter rope all the way to the end **DO NOT** release the starter rope after pulling. Allow it to rewind as soon as possible.

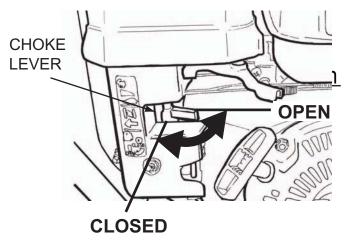


Figure 11. Choke Lever

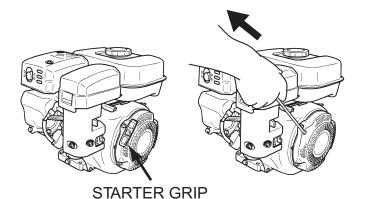


Figure 13. Starter Grip

# **MVC-88VGE/VGEW—INITIAL START-UP/OPERATION**

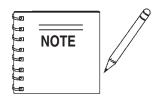
- 6. If the engine has started, slowly return the choke lever (Figure 11) to the *CLOSED* position. If the engine has not started repeat steps 1 through 5.
- 7. Before the compactor is put into operation run the engine for 3-5 minutes.
- 8. Check for abnormal engine noises or fuel leaks.

### Operation

# **A** CAUTION

Make sure to follow all safety rules referenced in the safety section of this manual before operating compactor. Keep work area clear of debris and other objects that could cause damage to the compactor or bodily injury.

- 1. Once the engine has started, move the engine throttle lever quickly to the *fast* position.
- With the throttle lever in the fast position, the engine speed should be around 2,300 RPM, therefore engaging the centrifugal clutch.



**ALWAYS** move the throttle lever quickly without hesitation, because increasing the engine speed slowly causes the clutch to slip.

- 5. Firmly gasp the compactor's handle bar with both hands, the compactor will begin moving forward.
- Slowly walk behind the compactor and be on the lookout for any large objects or foreign matter that might cause damage to the compactor or bodily injury.
- 7. Compactor traveling speed may drop on soils which contain clay, however there may be cases where traveling speed drops because the compaction plate does not leave the ground surface easily due to the composition of the soil. To rectify this problem do the following:
  - Check the bottom plate to see if clay or equivalent material has been lodge in the plate mechanism. If so, wash with water and remove.
  - Remember the compactor does not work as efficiently on clay or soils that have a high moisture content level.
  - If the soil has a high moisture level, dry soil to appropriate moisture content level or carry out compaction twice.

### Stopping the Engine



**NEVER** stop the engine suddenly while working at high speeds.

- 1. Place the *throttle lever* (Figure 12) in *slow* position, and listen for the engine speed to decrease.
- Place the *Engine ON/OFF switch* (Figure 10) in the "*OFF* "position.
- 3. Place the *fuel valve lever* (Figure 9) in the "OFF" position.

# **MVC-88VGE/VGEW—MAINTENANCE**



Inspection and other services should *always* be carried out on hard and level ground with the engine shutdown.

### Inspection and Maintenance Service Tables.

1. To make sure your plate compactor is always in good working condition before using, carry out the maintenance inspection in accordance with Tables 4 through 6.

# **A** CAUTION

These inspection intervals are for operation under normal conditions. Adjust your inspection intervals based on the number hours plate compactor is in use, and particular working conditions.

# **CAUTION**

Fuel piping and connections should be replaced every 2 years.

Table 4. Engine Maintenance Schedule							
DESCRIPTION (3)	OPERATION	BEFORE	FIRST MONTH OR 10 HRS.	EVERY 3 MONTHS OR 25 HRS.	EVERY 6 MONTHS OR 50 HRS.	EVERY YEAR OR 100 HRS.	EVERY 2 YEARS OR 200 HRS.
Engine Oil	CHECK	Х					
Engine Oil	CHANGE		Х				
Air Cleaner	CHECK	Х					
All Cleaner	CHANGE			X (1)			
All Nuts & Bolts	Re-tighten If Necessary	Х					
Consult Dive	CHECK-CLEAN				Х		
Spark Plug	REPLACE						Х
Cooling Fins	CHECK				Х		
Spark Arrester	CLEAN					Х	
Fuel Tank	CLEAN					Х	
Fuel Filter	CHECK					Х	
Idle Speed	CHECK-ADJUST					X (2)	
Valve Clearance	CHECK-ADJUST						X (2)
Fuel lines	CHECK	Every 2 years (replace if necessary) (2)					

- (1) Service more frequently when used in **DUSTY** areas.
- (2) These items should be serviced by your service dealer, unless you have the proper tools and are mechanically proficient. Refer to the HONDA Shop Manual for service procedures.
- (3) For commercial use, log hours of operation to determine proper maintenance intervals.

# **MVC-88VGE/VGEW — MAINTENANCE**

TABLE 5. MACHINE INSPECTION						
Item	Hours of Operation	Remarks				
(Starting check)	Every 8 hours (every day)					
Loosened or lost screws	Every 8 hours (every day)					
Damage of any part	Every 8 hours (every day)					
Function of controlling system part	Every 8 hours (every day)					
Vibrator oil check	Every 100 hours	See page 19.				
Vibrator oil replacement	Every 200 hours	See page 19.				
V-belt (clutch) check	Every 200 hour	See page 19.				

### **Daily Service**

- Check for leakage of fuel or oil.
- Check engine oil.
- Check for loose screws including tightness. See Table 6 below (tightening torque), for retightening.

TABLE 6.								
TI	TIGHTENING TORQUE (in. kg/cm) Diameter							er
Material	6mm	8mm	10mm	12mm	14mm	16mm	18mm	20mm
4T	70	150	300	500	750	1,100	1,400	2,000
6-8T	100	250	500	800	1,300	2,000	2,700	3,800
11T	150	400	800	1,200	2,000	2,900	4,200	5,600
* 100 (6mm) 300 ~ 350 (8mm) 650 ~ 700 (10mm)								

<sup>\* (</sup>In case counter-part is of aluminum)

(Threads in use with this machine are all right handed)

Material and quality of material is marked on each bolt, and screw.

### **ENGINE OIL**

- 1. Drain the engine oil when the oil is *warm* as shown in Figure 14.
- 2. Remove the dipstick and then unscrew the oil plug and allow the oil to drain into a suitable container.
- Replace engine oil with recommended type oil as listed in Table 3. For engine oil capacity, see Table 2 (engine specifications). DO NOT overfill.
- 4. Install drain bolt with sealing washer and tighten securely.

  ENGINE

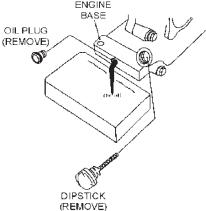


Figure 14. Engine Oil (Draining)

### **ENGINE AIR CLEANER**

- 1. Remove the air cleaner cover and foam filter element as shown in Figure 15.
- Tap the paper filter element (Figure 15) several times on a hard surface to remove dirt, or blow compressed air [not exceeding 30 psi (207 kPa, 2.1 kgf/cm²) through the filter element from the air cleaner case side. *NEVER* brush off dirt. Brushing will force dirt into the fibers. Replace the paper filter element if it is excessively dirty.
- Clean foam element in warm, soapy water or nonflammable solvent. Rinse and dry thoroughly. Dip the element in clean engine oil and completely squeeze out the excess oil from the element before installing.

# **MVC-88VGE/VGEW— MAINTENANCE**

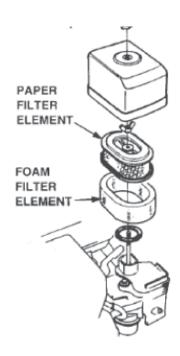


Figure 15. Air Cleaner

### **CHANGING VIBRATOR OIL**

1. When changing the vibrator oil, remove the drain plug located at the bottom- right of the vibrator (Figure 8), and simply tip the compactor to drain the oil. Note that the oil will drain more easily while it is hot. Remember to use only 10W-30 motor oil when replacing vibrator oil.

# **CAUTION**

**NEVER** attempt to check the V-belt with the engine running. Severe injury can occur if your hand (Figure 5) gets caught between the V-belt and the clutch. Always use safety gloves.

### Checking and Replacing the V-Belt and Clutch

 After 200 hours of operation, remove the upper belt cover to check the V-belt tension. Tension is proper if the belt bends about 10 mm when depressed strongly with finger between shafts. Loose or worn V-belts reduces power transmission efficiency, causing weak compaction and reduces the life of the belt itself.

# **CAUTION**

Whenever the compactor's vibration becomes weak or lost during normal operation regardless of operation hours, check the V-belt and clutch immediately.

### ■ Replacing the V-belt

Remove the upper and lower belt covers. Engage an offset wrench (13 mm) or the like to vibrator pulley (lower) fastening bolt. Engage waste cloth or the like at midway of V-belt on the left side and while pulling it back strongly, rotate the offset wrench clockwise so that the V-belt will come off.

### ■ Reinstalling the V-belt

Engage V-belt to lower vibrator pulley and push the V-belt to left side of upper clutch and, in the same manner as in removal, rotate offset wrench clockwise so that the V-belt goes back on.

### Checking Clutch

Check the clutch simultaneously with V-belt checking. With belt removed, check outer drum of the clutch for seizure and "V" groove for wear or damage with your eyes. Clean the "V" groove as necessary. Wear of lining or shoe should be checked frequently. If the shoe is worn, power transmission becomes deficient and slipping will result.

# MVC-88VGE/VGEW—PREPARATION FOR LONG-TERM STORAGE

### **Plate Compactor Storage**

For storage of the plate compactor for over 30 days, the following is required:

- Drain the fuel tank completely or add STA-BIL to the fuel.
- Run the engine until the fuel is completely consumed.
- Completely drain the oil from the engine crankcase and follow procedures described in the *ROBIN* engine Owner's Manual for engine storage.
- Completely drain the compactor's hydraulic oil from the vibrating case.
- Clean entire plate compactor, especially the bottom plate removing all dirt and foreign matter.
- Cover plate compactor and engine with plastic covering or equivalent and store in a clean, dry place.

# **MVC-88VGE/VGEW—TROUBLESHOOTING (ENGINE)**

Practically all breakdowns can be prevented by proper handling and maintenance inspections, but in the event of a breakdown, please take a remedial action following the diagnosis based on the *Engine*, and *Compactor* Troubleshooting (Tables 7, and 8) information.

If the problem cannot be remedied, please leave the unit as is and consult Multiquip's Service Department.

TABLE 7. ENGINE TROUBLESHOOTING						
SYMPTOM	POSSIBLE CAUSE	SOLUTION				
	Spark plug bridging?	Check gap, insulation or replace spark plug.				
Difficult to start, "fuel is available, but no	Carbon deposit on spark plug?	Clean or replace spark plug.				
SPARK at spark plug".	Short circuit due to deficient spark plug insulation?	Check spark plug insulation, replace if worn.				
	Improper spark plug gap?	Set to proper gap.				
	ON/OFF switch is shorted?	Check switch wiring, replace switch.				
	Ignition coil defective?	Replace ignition coil.				
Difficult to start, "fuel is available, and SPARK is present at the spark plug".	Improper spark gap, points dirtry?	Set correct spark gap and clean points.				
	Condenser insulation worn or short circuiting?	Replace condenser.				
	Spark plug wire broken or short circuiting?	Replace defective spark plug wiring.				
Differentials about the selection and the second	Wrong fuel type?	Flush fuel system, and replace with correct type of fuel.				
Difficult to start, "fuel is available, spark is present and compression is normal"	Water or dust in fuel system?	Flush fuel system.				
	Air cleaner dirty?	Clean or replace air cleaner.				
	Suction/exhaust valve stuck or protruded?	Re-seat valves.				
Difficult to start, "fuel is available, spark	Piston ring and/or cylinder worn?	Replace piston rings and or piston.				
is present and compression is low"	Cylinder head and/or spark plug not tightened properly?	Torque cylinder head bolts and spark plug.				
	Head gasket and/or spark plug gasket damaged?	Replace head and spark plug gaskets.				
	Fuel not available in fuel tank?	Fill with correct type of fuel.				
	Fuel cock does not open properly?	Apply lubricant to loosen fuel cock lever, replace if necessary.				
No fuel present at carburetor.	Fuel filter clogged?	Replace fuel filter.				
	Fuel tank cap breather hole clogged?	Clean or replace fuel tank cap.				
	Air in fuel line?	Bleed fuel line.				

# MVC-88VGE/VGEW—TROUBLESHOOTING (ENGINE/COMPACTOR)

TABLE 7. ENGINE TROUBLESHOOTING (CONTINUED)			
SYMPTOM	SOLUTION		
	Air cleaner not clean?	Clean or replace air cleaner	
"Weak in power" compression is proper and does not misfire.	Improper level in carburetor?	Check float adjustment, re-build carbureator.	
	Defective Spark plug?	Clean or replace spark plug.	
IIIA/a da in managalian in	Water in fuel system?	Flush fuel system, and replace with correct type of fuel.	
"Weak in power" compression is proper but misfires.	Dirty spark plug?	Clean or replace spark plug.	
	Ignition coil defective?	Replace ignition coil.	
	Spark plug heat value improper?	Replace with correct type of spark plug.	
Engine overheats.	Correct type of fuel?	Replace with correct type of fuel	
	Cooling fins dirty?	Clean cooling fins.	
	Governor adjusted correctly?	Adjust governor.	
Rotational speed fluctuates.	Governor spring defective?	Replace governor spring.	
	Fuel flow restricted?	Check entire fuel system for leaks or clogs.	
Recoil starter malfunction.	Recoil mechanism clogged with dust and dirt?	Clean recoil assembly with soap and water.	
	Spiral spring loose?	Replace spiral spring.	

TABLE 8. PLATE COMPACTOR TROUBLESHOOTING			
SYMPTOM	SOLUTION		
	Engine speed too low?	Set engine speed to correct RPM.	
Travel speed too low, and vibration is weak.	Clutch slips?	Check or replace clutch.	
	V-belt slips?	Adjust or replace V-belt.	
	Excessive oil in vibrator?	Drain excess oil and fill to proper level.	
	Malfunction in vibrator housing?	Check eccentric, gears and counter weights.	
	Bearing Failure?	Replace bearing.	
	Insufficient Engine Output?	Check engine, compression, etc.	

NOTE PAGE

# MVC-88VGE/VGEW— EXPLANATION OF CODES IN REMARKS COLUMN

The following section explains the different symbols and remarks used in the Parts section of this manual. Use the help numbers found on the back page of the manual if there are any questions.

The contents and part numbers listed in the parts section are subject to change *without notice*. Multiquip does not quarantee the availability of the parts listed.

### Sample Parts List:

NO.	PART NO.	PART NAME	QTY.	REMARKS
1	12345	BOLT	1	INCLUDES ITEMS W/*
2*		WASHER, 1/4 IN.		NOT SOLD SEPARATELY
2*	12347	WASHER, 3/8 IN.	1	MQ-45T ONLY
3	12348	HOSE	A/R	MAKE LOCALLY
4	12349	BEARING	1	S/N 2345B AND ABOVE

### NO. Column

**Unique Symbols** - All items with same unique symbol  $(\star, \#, +, \%, \text{ or } >)$  in the number column belong to the same assembly or kit, which is indicated by a note in the "Remarks" column.

**Duplicate Item Numbers** - Duplicate numbers indicate multiple part numbers are in effect for the same general item, such as different size saw blade guards in use or a part that has been updated on newer versions of the same machine.



When ordering a part that has more than one item number listed, check the remarks column for help in determining the proper part to order.

### **PART NO. Column**

**Numbers Used** - Part numbers can be indicated by a number, a blank entry, or TBD.

TBD (To Be Determined) is generally used to show a part that has not been assigned a formal part number at time of publication.

A blank entry generally indicates that the item is not sold separately or is not sold by Multiquip. Other entries will be clarified in the "Remarks" Column.

### QTY. Column

**Numbers Used** - Item quantity can be indicated by a number, a blank entry, or A/R.

A/R (As Required) is generally used for hoses or other parts that are sold in bulk and cut to length.

A blank entry generally indicates that the item is not sold separately. Other entries will be clarified in the "Remarks" Column.

### **REMARKS Column**

Some of the most common notes found in the "Remarks" Column are listed below. Other additional notes needed to describe the item can also be shown.

**Assembly/Kit** - All items on the parts list with the same unique symbol will be included when this item is purchased.

Indicated by:

"INCLUDES ITEMS W/(unique symbol)"

**Serial Number Break** - Used to list an effective serial number range where a particular part is used.

Indicated by:

"S/N XXXXX AND BELOW"

"S/N XXXX AND ABOVE"

"S/N XXXX TO S/N XXX"

**Specific Model Number Use** - Indicates that the part is used only with the specific model number or model number variant listed. It can also be used to show a part is NOT used on a specific model or model number variant.

Indicated by:

"XXXXX ONLY"

"NOT USED ON XXXX"

"Make/Obtain Locally" - Indicates that the part can be purchased at any hardware shop or made out of available items. Examples include battery cables, shims, and certain washers and nuts.

"Not Sold Separately" - Indicates that an item cannot be purchased as a separate item and is either part of an assembly/kit that can be purchased, or is not available for sale through Multiquip.

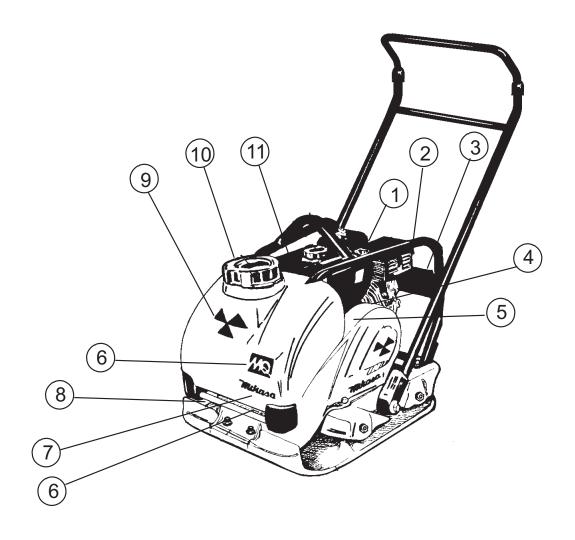
# MVC-88VGE/VGEW — SUGGESTED SPARE PARTS

# MVC-88VGE/VGEW 1 TO 5 UNITS WITH ROBIN EX170D54011 ENGINE

# 1 to 5 Units

Qty.	P/N	<u>Description</u>
3	070100332	. V-BELT
5	0650149670	. SPARK PLUG
1	2825011118	ROPE, RECOIL STARTER
5	2773261107	ELEMENT, AIR CLEANER
1	0430430060	. CAP, FUEL TANK
1	0641360010	FUEL FILTER, FUEL TANK
4	939010140	SHOCK ABSORBER

NAME PLATE AND DECALS



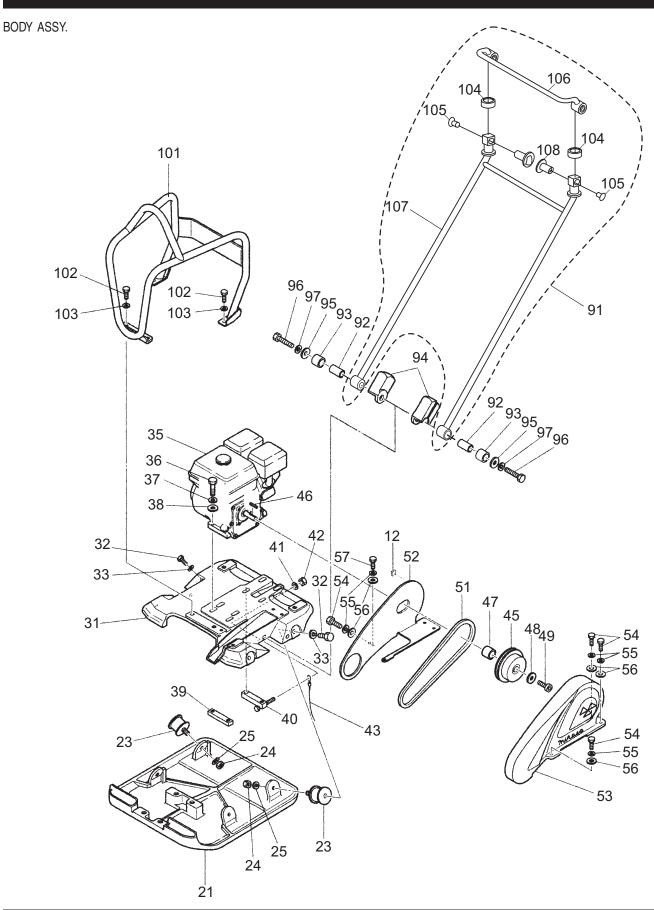
# MVC-88VGE/VGEW— NAME PLATE AND DECALS

### NAME PLATE AND DECALS

NO	PART NO	PART NAME	QTY.	REMARKS
1	920207690	DECAL, READ OWNERS MANUAL	1	NPA-769
2	920203290	DECAL, CAUTION	1	NPA-329
3	920208450	DECAL, LIFTING	1	NPA-845
4	920203060	DECAL, CAUTION (START ENG/VIBF	R) . 1	NPA-306
5	920208350	DECAL, V- BELT RPF-3330	1	NPA-835
6	920201580	DECAL, MQ LOGO	2	NPA-158
7	920105070	DECAL, MIKASA LOGO (NAME)	1	NPA-507
8	920201950	DECAL, MOTOR OIL	1	NPA-195
9	920101410	DECAL, MIKASA LOGO (TRIANGLE)	1	NPA-141
10		NAMEPLATE, SERIAL NO	1	CONTACT MQ PARTS DEPT. W/MODEL & S/N
11	920203330	EAR PROTECTION LABEL	1	NPA-333

SEE DECAL ILLUSTRATIONS PAGE.

# MVC-88VGE/VGEW—BODY ASSY.

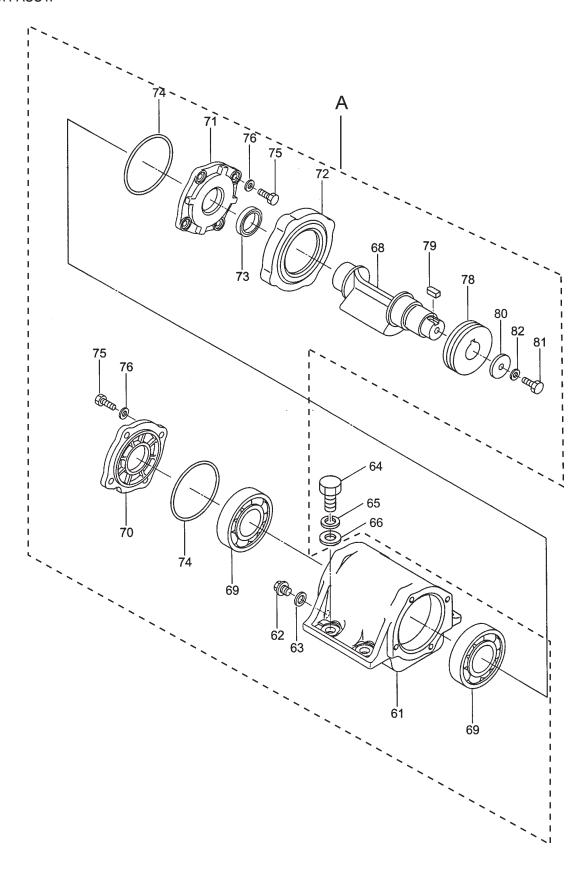


# MVC-88VGE/VGEW—BODY ASSY.

BODY ASSY.

NO	PART NO	PART NAME	QTY.	REMARKS
12		RUBBER PLATE 25X25X8	1	
21	416115973	VIBRATING PLATE	1	
23	939010140	SHOCK ABSORBER 50D-45H	4	
24	020310080	NUT M10	4	
25	030210250	WASHER, LOCK M10	4	
31	416115980	BASE	1	
32	001221025	BOLT 10X25 T	4	
33	030210250	WASHER, LOCK M10	4	
35	911221701	ENGINE ASSY. EX170D54011	1	
36	001220845	BOLT 8X45 T	4	
37	030208200	WASHER, LOCK M8	4	
38	031108160	WASHER, FLAT M8	4	
39	404412290	ENGINE NUT	1	
40	416452780	ENGINE NUT (W/BOLT)	1	
41	031108160	WASHER, FLAT M8	1	
42	022710809	NYLON NUT M8	1	
43	959404350	EARTH WIRE	1	
45	416338990	CLUTCH ASSY.	1	
46	2062600113	KEY 4.77 X 4.77 X 35	1	
47	416452800	COLLAR 19.05-25-15.6	1	
48	952400130		1	
49	009110004		1	
51	070100332		1	
52	416115950	BELT COVER (INSIDE)	1	
53	416010020	BELT COVER	1	
54	001220825	BOLT 8X25 T	4	
55	030208200	WASHER, LOCK M8	5	
56	031108160	WASHER, FLAT M8	1	
57	001220820	BOLT 8X20 T	1	
91	416910070	VIB. PROOF HANDLE		INCLUDES ITEMS W/#
92	416452730	COLLAR 13-20-44	2	
93	404433430	RUBBER 20X32X28.5/52H	2	
94	416452360	HANDLE STOPPER	2	
95	952405600	WASHER 12.5 X 35 X 4.5	2	
96	001211253	BOLT 12X65 H	2	
97	030212300	WASHER, LOCK M12	2	
101	416115940	GUARD HOOK	1	
102	001221025	BOLT 10X25 T	4	
103	030210250	WASHER, LOCK M10	4	
104#	416459340	RUBBER	2	
105#	009120407	BOLT, SUNK HEAD 10X20T	2	
106#	416217070	GRIP, HANDLE	1	
107#	416118520	VIB. PROOF HANDLE	1 2	
108#	416459320	NUT, VIB. PROOF HANDLE	2	

### VIBRATOR ASSY.

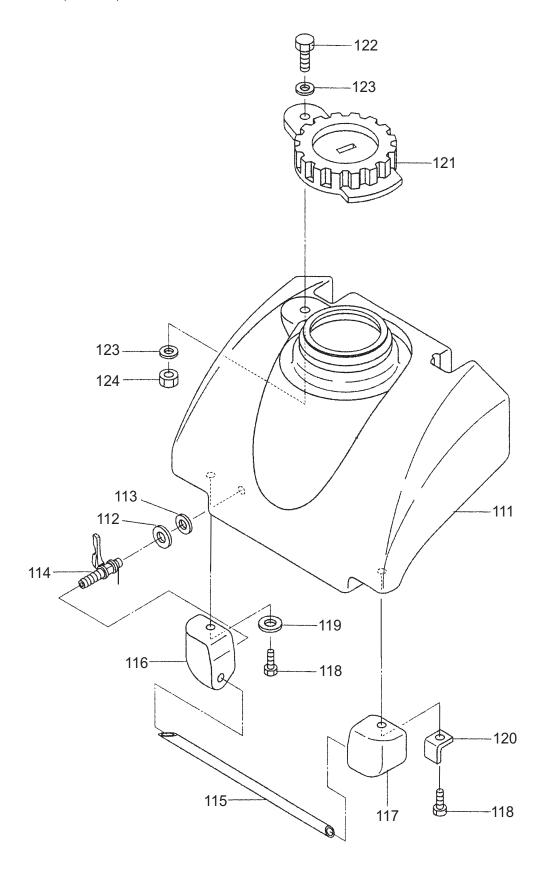


# MVC-88VGE/VGEW—VIBRATOR ASSY.

### VIBRATOR ASSY.

NO	PART NO	PART NAME	QTY.	<u>REMARKS</u>
Α	416910030	VIBRATOR ASSY	1	. INCLUDES ITEMS W/#
61#	416115991	VIBRATING CASE	1	
62#	953400270	PLUG 1/4X14 10L	1	
63#	953405260	PACKING 1/4	1	
64	001221640	BOLT 16X40 T	4	
65	030216400	WASHER, LOCK M16	4	
66	031116260	WASHER, FLAT M16	4	
68#	416215530	ECCENTRIC ROTATOR	1	
69#	040306211	BEARING 6211C3	2	
70#	416338900	CASE COVER (R)	1	
71#	416338910	CASE COVER (L)	1	
72#	416338920	BELT COVER GUARD	1	
73#	060403060	OIL SEALTC-35488	1	
74#	050101000	O-RING G-100	2	
75#	001220825	BOLT 8X25 T	8	
76#	030208200	WASHER, LOCK M8	8	
78#	416454430	PULLEY A1-28-81-20	1	
79#	951405240	KEY 7X7X19 R	1	
80#	952404250	WASHER 11X40X4	1	
81#	001221025	BOLT 10X25 T	1	
82#	030210250	WASHER, LOCK M10	1	

# SPRINKLER ASSY. (OPTION)



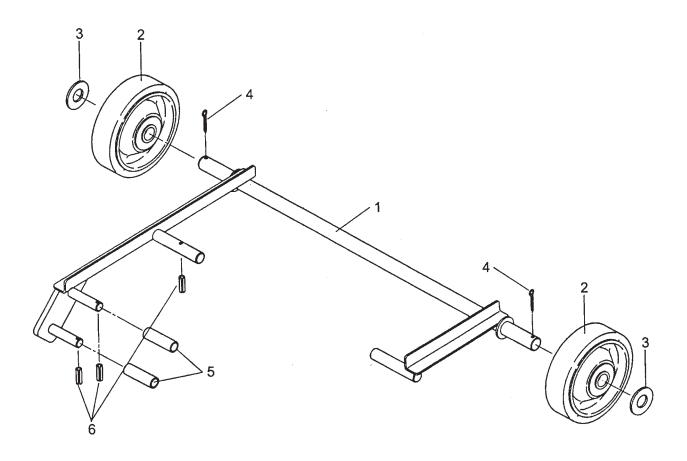
# MVC-88VGE/VGEW—SPRINKLER ASSY. (OPTION)

# SPRINKLER ASSY. (OPTION)

NO	PART NO	PART NAME	QTY.	<u>REMARKS</u>
111	416910010	WATER TANK (W/CAP ONLY)	1	REPLACES 416116010, INCLUDES ITEMS W/#
112	033910050	WASHER 14.5X30X1.6	1	
113	953406390	PACKING 13X28X2	1	
114	954403241	COCK PT1/4	1	
115	416338930	SPRINKLING PIPE	1	
116	416338940	PIPE HOLDER (L)	1	
117	416452750	PIPE HOLDER (R)	1	
118	001220825	FLANGE BOLT 8X25	2	
119	416453780	PACKING 8X19X2T	3	
120	416452790	STAY, PIPE HOLDER	1	
121#	954300342	CAP, WATER TANK (NBR)	1	
122#	001241030	BOLT 10X30	1	
123#	033910010	WASHER 10.5X21X2	2	
124#	022910180	NYLON NUT M10	1	

# MVC-88VGE/VGEW—TRANSPORT WHEEL ASSY. (OPTION)

TRANSPORT WHEEL ASSY. (OPTION )



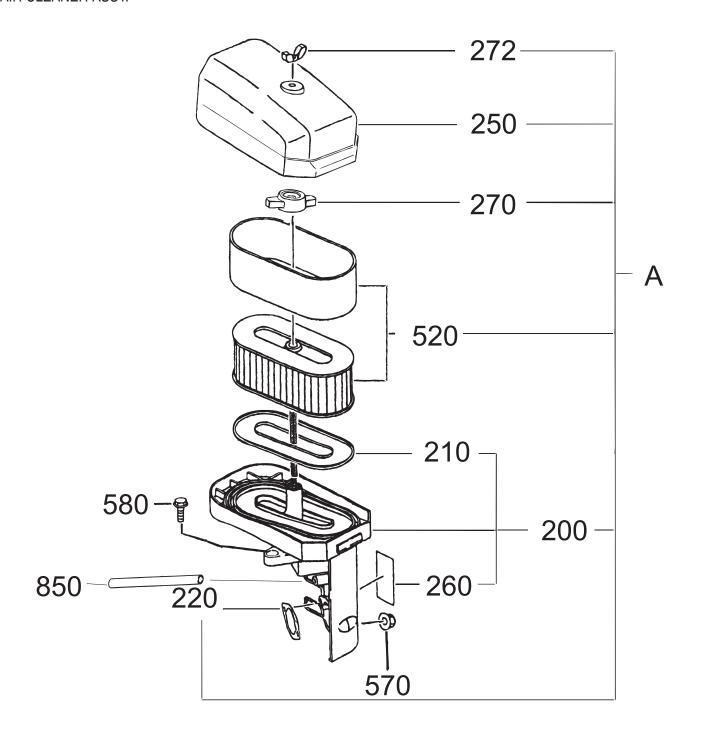
# MVC-88VGE/VGEW—TRANSPORT WHEEL ASSY. (OPTION)

### TRANSPORT WHEEL ASSY. (OPTION)

NO	PART NO	PART NAME	QTY.	<b>REMARKS</b>
1	416116160	WHEEL SHAFT	1	
2	959404310	WHEEL 150X42	2	
3	031120320	WASHER, FLAT M20	2	
4	025203030	SPLIT COTTER PIN 3X30	2	
5	416454150	ROLLER	2	
6	025403025	SPRING PIN 3X25	3	

# ROBIN EX170D54011 ENGINE — AIR CLEANER ASSY.

AIR CLEANER ASSY.

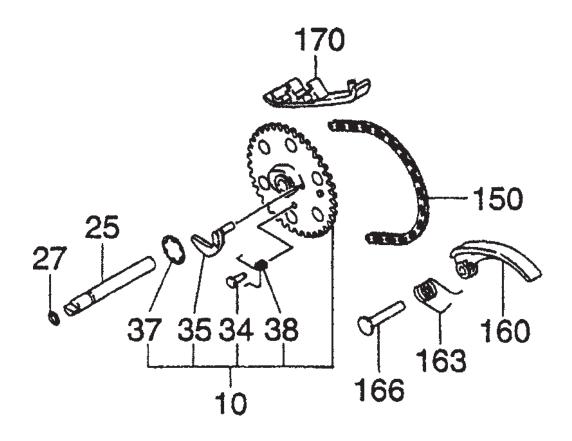


# ROBIN EX170D54011 ENGINE — AIR CLEANER ASSY.

### AIR CLEANER ASSY.

NO.	PART NO.	PART NAME	QTY.	<u>REMARKS</u>
Α	2773261500	AIR CLEANER AY	1	. INCLUDES ITEMS W/#
200#	2773263008	BASE CP CLEANER	1	
210#	2773261008	PACKING CLEANER	1	
220#	2773260408	GASKET, CLEANER	1	
250#	2773264008	COVER CP CLEANER	1	
260#	2773260908	LABEL, THROTTLE	1	
270#	2773274108	WING NUT(P)	1	
272#	2773274008	WING NUT	1	
272#	2773274308	WING NUT	1	
520#	2773261107	CLEANER ELEMENT	1	
570	0023806000	FLANGE NUT	2	
580	0110060050	FLANGE BOLT	1	
850	0851080000	RUBBER PIPE, 8X11XM	1	

CYLINDER BARREL ASSY.

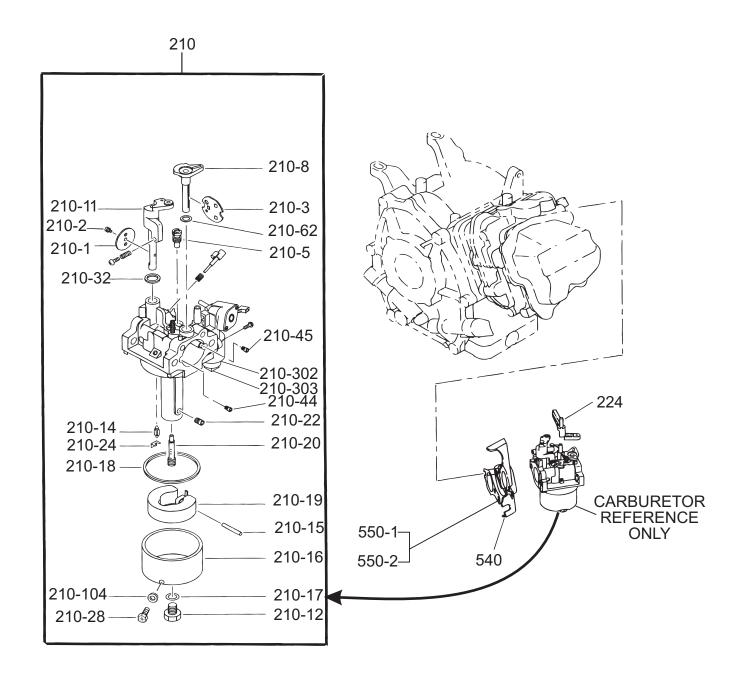


# ROBIN EX170D54011 ENGINE — CAMSHAFT ASSY.

### CAMSHAFT ASSY.

NO	PART NO	PART NAME	QTY.	<u>REMARKS</u>
10	2773160101	CAMSHAFT	1	INCLUDES ITEMS W/%
25	2773510103	PIN, CAMSHAFT	1	
27	0240060010	O-RING	1	
34%	2773860103	PIN, SPRING	1	
35%	2773640103	RELEASE LEVER	1	
37%	2773650103	CLIP	1	
38%	2773870103	RETURN SPRING	1	
150	2773560111	CHAIN, TIMING	1	
160	2773691103	TENSIONER	1	
163	2773710103	SPRING, TENSIONER	1	
166	2773690203	PIN, TENSIONER	1	
170	2773691313	CHAIN, GUIDE	1	

CARBURETOR ASSY.



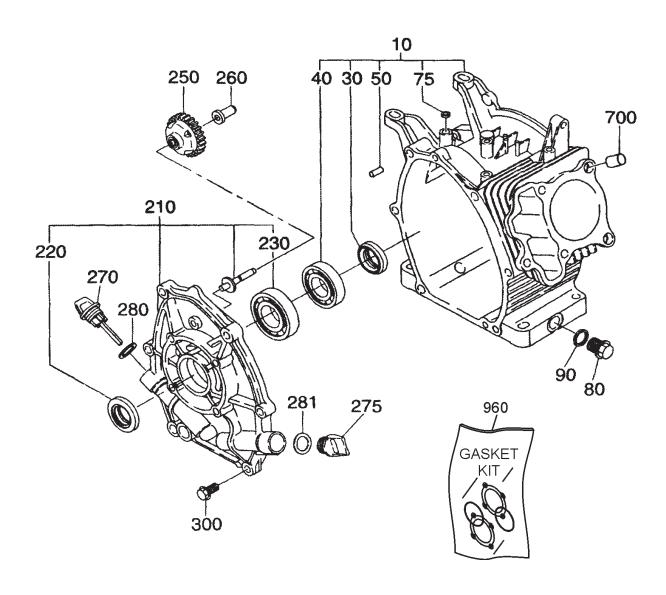
# EX-170D40050 — CARBURETOR ASSY.

### CARBURETOR ASSY.

<u>NO</u>	PART NO	PART NAME	QTY.	<u>REMARKS</u>
210	2776230220	CARBURETOR ASSY	1	. INCLUDES ITEMS W/ *
210-1*	2776253508	THROTTLE VALVE	1	
210-2*	2096235108	SCREW	1	
210-3*	2776252508	CHOKE VALVE	1	
210-5*	2466242008	PILOT JET	1	
210-8*	2776252008	CHOKE LEVER	1	
210-11*	2776253108	THROTTLE SHAFT	1	
210-12*	2276245108	BOLT	1	
210-14*	2776250008	NEEDLE	1	
210-15*	2776251508	FLOAT PIN	1	
210-16*	2776250608	FLOAT BODY	1	
210-17*	2146245008	PACKING	1	
210-18*	2146254008	FLOAT CHAMBER PACKING	1	
210-19*	2266250608	FLOAT ASSY.	1	
210-20*	2776244008	MAIN NOZZLE	1	
210-22*	2266241208	MAIN JET	1	
210-24*	2266270108	CLIP	1	
210-28*	2776236008	BOLT	1	
210-32*	2466239008	SEAL, THROTTLE	1	
210-44*	2486241008	AIR JET	1	
210-45*	1066241008	AIR JET (PILOT)	1	
210-62*	2366268008	SEAL	1	
210-104*	2366254108	PACKING	1	
210-302*	2776211018	PACKING	1	
210-303*	2776210018	CUP	1	
224	2774380101	CHOKE LEVER	1	
540	27732902J1	INSULATOR	1	
550-1	27735902J3	GASKET (1), INSULATOR	1	
550-2	27735903J3	GASKET (2), INSULATOR	1	

## ROBIN EX170D54011 ENGINE — CRANKCASE ASSY.

CRANKCASE ASSY.

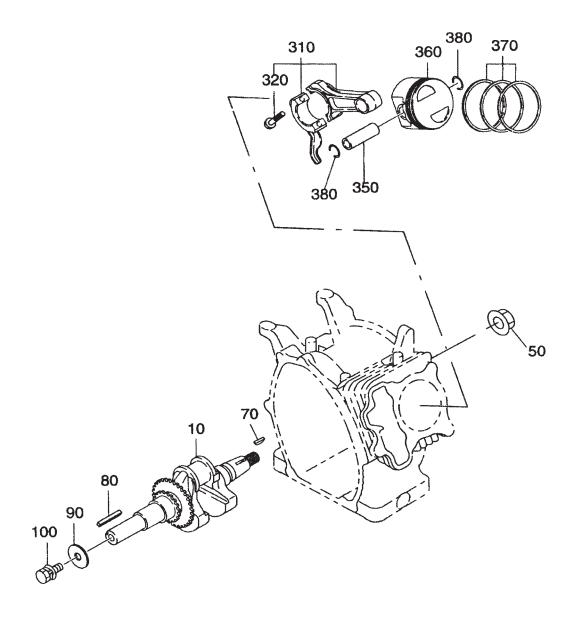


# ROBIN EX170D54011 ENGINE — CRANKCASE ASSY.

#### CRANKCASE ASSY.

NO <sub></sub>	PART NO	PART NAME	QTY.	<u>REMARKS</u>
10	2771010241	CRANKCASE CP, W/OIL SENSOR	1	INCLUDES ITEMS W/*
30*	0440250200	OIL SEAL	1	
40*	0600280021	BALL BEARING	1	
50*	2771501103	PIPE KNOCK	2	
75*	0440060020	OIL SEAL	1	
80	0401140030	PLUG	2	
90\$	0211140020	GASKET	2	
210	2771100221	MAIN BEARING COVER CP	1	INCLUDES ITEMS W/%
220%	0440250210	OIL SEAL	1	
230%	0600250140	BALL BEARING	1	
250	27745004H1	GOVERNOR GEAR	1	
260	2774190103	GOVERNOR SLEEVE	1	
270	2776360113	OIL GAUGE	1	
275	2776500103	FILLER, PLUG	1	
280\$	0213160020	GASKET	1	
281	0213160020	GASKET	1	
300	0010408350	FLANGE BOLT	6	
700	2771501103	PIPE KNOCK	2	
960	2779900107	GASKET SET	1	INCLUDES ITEMS W/ \$, ITEMS 620
				AND 690 IN CYLINDER HEAD ASSY,
				AND ITEM 340 IN MUFFLER ASSY

### CRANKSHAFT/PISTON ASSY.

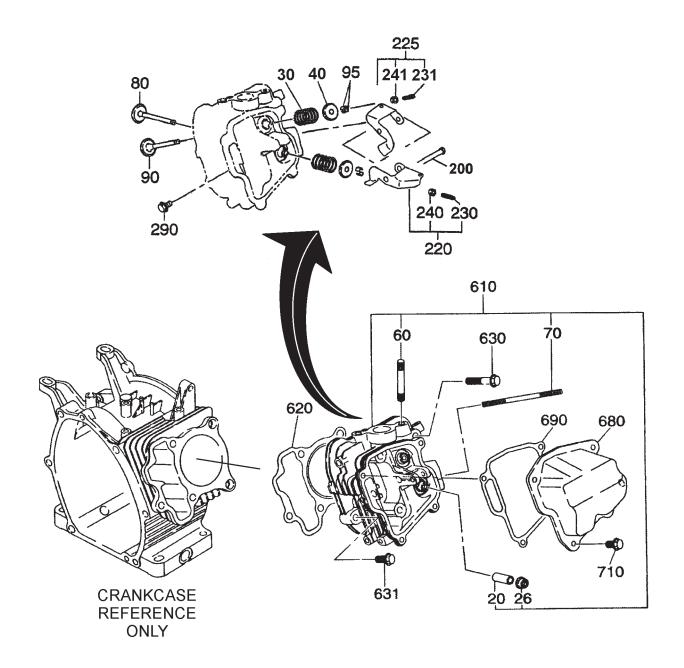


# EX-170D40050 — CRANKSHAFT/PISTON ASSY.

### CRANKSHAFT/PISTON ASSY.

NO	PART NO	PART NAME	QTY.	<b>REMARKS</b>
10	2772090141	CRANKSHAFT	1	
50	0180140020	FLANGE NUT	1	
70	0323030010	WOODRUFF KEY	1	
80	2062600113	KEY	1	
90	0200080050	WASHER	1	
100	0011308200	BOLT & WASHER ASSY.	1	
310	2772250110	CONNECTING ROD ASSY	1	. INCLUDES ITEMS W/*
320*	2772300103	CONNECTING ROD BOLT	2	
350	2772330103	PISTON PIN	1	
360	27723401J3	PISTON STD.	1	
360	27723403H3	PISTON, 0.25 O.S.	1	
360	27723404H3	PISTON, 050 O.S.	1	
370	2772350117	PISTON RING SET STD.	1	
370	2772350217	PISTON RING SET, 0.25 O.S.	1	
370	2772350317	PISTON RING SET, 0.5 O.S.	1	
380	0565160010	CLIP	2	

CYLINDER ASSY.

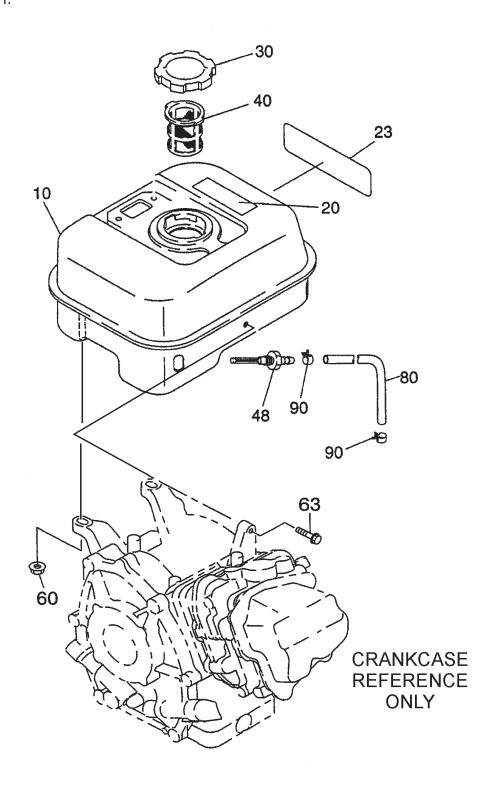


# EX-170D40050 — CYLINDER HEAD ASSY.

### CYLINDER ASSY.

<u>NO</u>	PART NO	PART NAME	QTY.	<b>REMARKS</b>
20#	2371420203	VALVE GUIDE	2	
26#	2771601001	STEM SEAL	1	
30	2793360103	VALVE, SPRING	2	
40	2693370103	SPRING RETAINER	2	
60#	0105080250	STUD	2	
70#	0105060351	STUD	2	
80	27733401H3	INTAKE VALVE	1	
90	27733501H3	EXHAUST VALVE	1	
95	13210KA031	COLLET VALVE	4	
200	2773500201	PIN, ROCKER	1	
200-1	2773500203	PIN (ONLY), ROCKER	1	
200-2	0031305000	CLIP 104#		
220	2773610100	ROCKER, ARM ASSY. INROCKER, ARM EX	1	INCLUDES ITEMS W/ +
225	2773620200	ROCKER, ARM EX	1	INCLUDES ITEMS W/\$
230+	0149050020	ADJUSTING SCREW	1	
231\$	0149050020	ADJUSTING SCREW	1	
240+	0170050030	NUT	1	
241\$	0170050030	NUT	1	
290	0110060020	FLANGE BOLT	1	
610	2771300111	FLANGE BOLT CYLINDER HEAD	1	INCLUDES ITEMS W/#
620	2771500123	GASKET HEAD	1	
630	0110080240	FLANGE BOLT	4	
631	0010408350	FLANGE BOLT	1	
680	2771550101	ROCKER, COVER	1	
690	2771600113	GASKET, LOCKER COVER	1	
710	0110060020	FLANGE BOLT	4	

FUEL TANK ASSY.

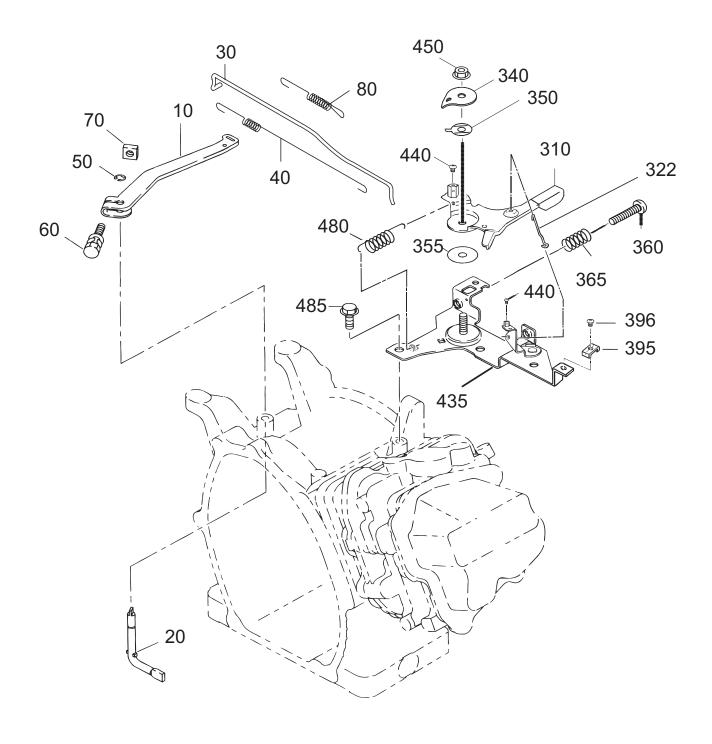


# EX-170D40050 — FUEL TANK ASSY.

FUEL TANK ASSY.

<u>NO</u>	PART NO	PART NAME	QTY.	<b>REMARKS</b>
10	2776010201	FUELTANK	1	
20	0732005181	LABEL, WARNING	1	
23	2779510103	LABEL, MODEL	1	
30	0430430060	FUEL TANK, CAP	1	
40	0641360010	FUEL FILTER	1	
48	0505120020	UNION	1	
60	0023806000	FLANGE, NUT	2	
63	0110060130	FLANGE, BOLT	1	
80	0851960000	RUBBER PIPE, 6DX11D	1	
90	0561100030	HOSE CLAMP, 10DX8BX1T	2	

### GOVERNOR ASSY.

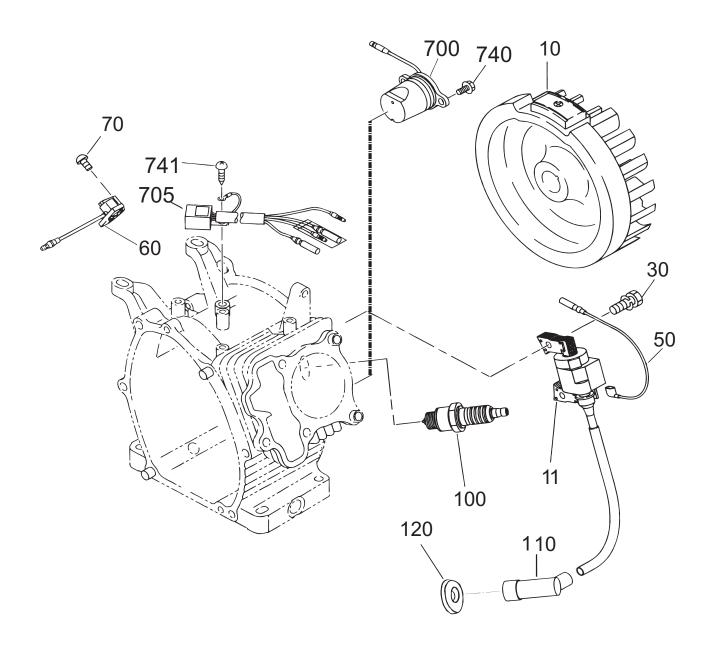


# EX-170D40050 — GOVERNOR ASSY.

### GOVERNOR ASSY.

<u>NO</u>	PART NO	PART NAME	QTY.	<b>REMARKS</b>
10	2774230123	GOVERNOR, LEVER	1	
20	2774220133	GOVERNOR, SHAFT	1	
30	2774270111	GOVERNOR, ROD	1	
40	2774280123	ROD, SPRING	1	
50	0031305000	CLIP	1	
60	0130060240	BOLT & WASHER ASSY	1	
70	0186060020	NUT	1	
80	2794250263	GOVERNOR, SPRING	1	
310	2774330601	SPEED CONTROL, LEVER	1	
322	2774370101	LINK ROD CP	1	
340	2774350203	STOP, PLATE	1	
350	2774450103	FRICTION PLATE W/ LOCK	1	
355	0217060070	FRICTION, WASHER	1	
360	0043106250	SCREW	1	
365	2374500423	SPRING, ADJUST	1	
395	2774390203	CLAMP	1	
396	0131050030	SCREW AND WASHER ASSY	1	
435	2774600201	SPEED, CONT. BRACKET	1	
440	0043104080	SCREW	2	
450	0023506000	LOCK NUT	1	
480	2674510103	RETURN SPRING	1	
485	0110060020	FLANGE, BOLT	2	

ELECTRIC DEVICE ASSY.

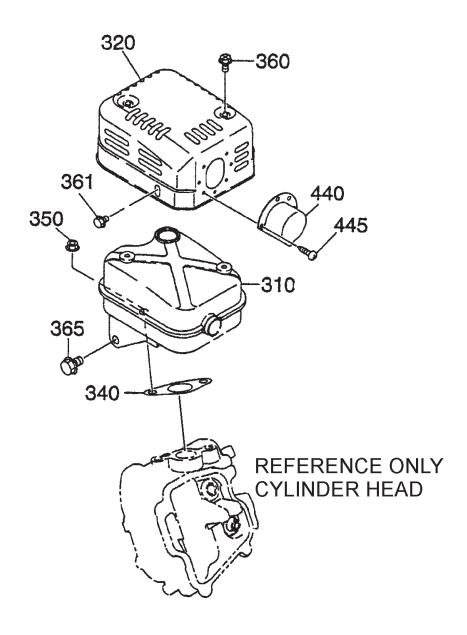


# EX-170D40050 — IGNITION COIL/FLYWHEEL ASSY.

### ELECTRIC DEVICE ASSY.

<u>NO</u>	PART NO	PART NAME	QTY.	<b>REMARKS</b>
10	2777923011	FLYWHEEL	1	
11	2777943101	IGNITION COIL	1	
30	0011406250	BOLT & WASHER	2	
50	27773102H1	WIRE 2	1	
60	0660000361	STOP SWITCH ASSY., ON-OFF	1	
70	0150040090	TAPPING SCREW	2	
100	0650149670	SPARK PLUG	1	
110	0655000270	SPARK PLUG CAP	1	
120	2795520103	GROMMET, PLUG CAP	1	
700	2777630111	OIL SENSOR CP	1	
705	KU31104311	FLOAT C/U CP	1	
740	0011406160	<b>BOLT AND WASHER ASSY</b>	2	
741	0152050010	TAPPING SCREW	1	

MUFFLER ASSY.

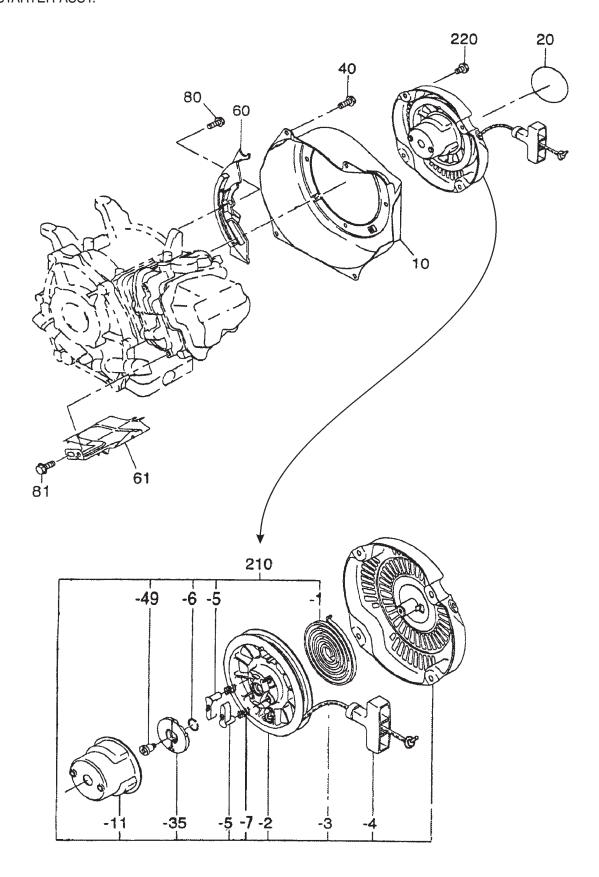


# EX-170D40050 — MUFFLER ASSY.

### MUFFLER ASSY.

<u>NO</u>	PART NO	PART NAME	QTY.	<b>REMARKS</b>
310	2763010121	MUFFLER	1	
320	2773420111	MUFFLER COVER	1	
340	2773520203	GASKET, MUFFLER	1	
350	9802008280	FLANGE, NUT	2	
360	0152060090	TAPPING BOLT	2	
361	0110060010	FLANGE BOLT	1	
365	0110080150	FLANGE BOLT	1	
440	27737001H1	DEFLECTOR	1	
445	0150040060	TAPPING SCREW	2	

### RECOIL STARTER ASSY.

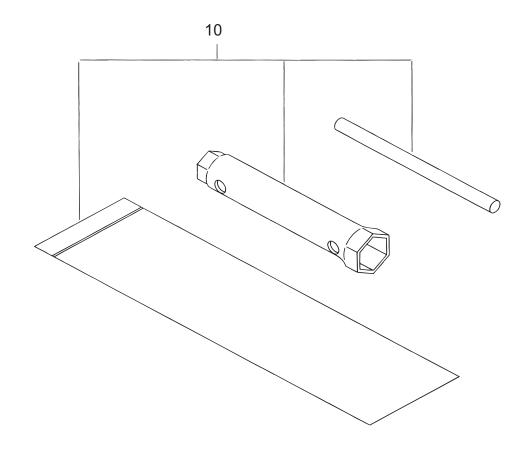


# EX-170D40050 — RECOIL STARTER ASSY.

### RECOIL STARTER ASSY.

<u>NO</u>	PART NO	PART NAME	QTY.	<b>REMARKS</b>
10	2775120201	BLOWER, HOUSING CP	1	
20	0732005140	LABEL, TRADEMARK	1	
40	0110060030	FLANGE, BOLT	4	
60	2775271111	BAFFLE, CASE 1	1	
61	2775270203	BAFFLE, HEAD 2	1	
80	0010406160	FLANGE, BOLT	1	
81	0110060020	FLANGE, BOLT	1	
210	2695020130	RECOIL STARTER ASSY	1	. INCLUDES ITEMS W/*
210-1*	2705011508	SPIRAL, SPRING	1	
210-2*	2695012008	REEL	1	
210-3*	2825011118	STARTER ROPE	1	
210-4*	2615010008	STARTER KNOB	1	
210-5*	2705012508	RACHET	2	
210-6*	2275013108	FRICTION SPRING	1	
210-7*	2275013508	RETURN SPRING	2	
210-11*	2695014518	STARTER PULLEY	1	
210-35*	2705026108	RACHET GUIDE	1	
210-49*	2275015208	SET SCREW	1	
220	0110060010	FLANGE, BOLT	1	

**TOOL KIT** 



# EX-170D40050 — TOOL KIT ASSY.

**TOOL KIT** 

 NO
 PART NO
 PART NAME
 QTY.
 REMARKS

 10
 27790301H0
 TOOL KIT
 1

### Effective: February 22, 2006 TERMS AND CONDITIONS OF SALE — PARTS

#### **PAYMENT TERMS**

Terms of payment for parts are net 30 days.

#### **FREIGHT POLICY**

All parts orders will be shipped collect or prepaid with the charges added to the invoice. All shipments are F.O.B. point of origin. Multiquip's responsibility ceases when a signed manifest has been obtained from the carrier, and any claim for shortage or damage must be settled between the consignee and the carrier.

#### MINIMUM ORDER

The minimum charge for orders from Multiquip is \$15.00 net. Customers will be asked for instructions regarding handling of orders not meeting this requirement.

#### RETURNED GOODS POLICY

Return shipments will be accepted and credit will be allowed, subject to the following provisions:

- A Returned Material Authorization must be approved by Multiquip prior to shipment.
- To obtain a Return Material Authorization, a list must be provided to Multiquip Parts Sales that defines item numbers, quantities, and descriptions of the items to be returned.
  - The parts numbers and descriptions must match the current parts price list
  - b. The list must be typed or computer generated.
  - c. The list must state the reason(s) for the return.
  - d. The list must reference the sales order(s) or invoice(s) under which the items were originally purchased.
  - e. The list must include the name and phone number of the person requesting the RMA.
- 3. A copy of the Return Material Authorization must accompany the return shipment.
- Freight is at the sender's expense. All parts must be returned freight prepaid to Multiquip's designated receiving point.

- Parts must be in new and resalable condition, in the original Multiquip package (if any), and with Multiquip part numbers clearly marked.
- 6. The following items are not returnable:
  - a. Obsolete parts. (If an item is in the price book and shows as being replaced by another item, it is obsolete.)
  - Any parts with a limited shelf life (such as gaskets, seals, "O" rings, and other rubber parts) that were purchased more than six months prior to the return date.
  - c. Any line item with an extended dealer net price of less than \$5.00.
  - d. Special order items.
  - e. Electrical components.
  - f. Paint, chemicals, and lubricants.
  - g. Decals and paper products.
  - h. Items purchased in kits.
- 7. The sender will be notified of any material received that is not acceptable.
- Such material will be held for five working days from notification, pending instructions. If a reply is not received within five days, the material will be returned to the sender at his expense.
- Credit on returned parts will be issued at dealer net price at time of the original purchase, less a 15% restocking charge.
- 10. In cases where an item is accepted, for which the original purchase document can not be determined, the price will be based on the list price that was effective twelve months prior to the RMA date.
- 11. Credit issued will be applied to future purchases only.

#### **PRICING AND REBATES**

Prices are subject to change without prior notice. Price changes are effective on a specific date and all orders received on or after that date will be billed at the revised price. Rebates for price declines and added charges for price increases will not be made for stock on hand at the time of any price change.

Multiquip reserves the right to quote and sell direct to Government agencies, and to Original Equipment Manufacturer accounts who use our products as integral parts of their own products.

#### SPECIAL EXPEDITING SERVICE

A \$35.00 surcharge will be added to the invoice for special handling including bus shipments, insured parcel post or in cases where Multiquip must personally deliver the parts to the carrier.

#### LIMITATIONS OF SELLER'S LIABILITY

Multiquip shall not be liable hereunder for damages in excess of the purchase price of the item with respect to which damages are claimed, and in no event shall Multiquip be liable for loss of profit or good will or for any other special, consequential or incidental damages.

#### **LIMITATION OF WARRANTIES**

No warranties, express or implied, are made in connection with the sale of parts or trade accessories nor as to any engine not manufactured by Multiquip. Such warranties made in connection with the sale of new, complete units are made exclusively by a statement of warranty packaged with such units, and Multiquip neither assumes nor authorizes any person to assume for it any other obligation or liability whatever in connection with the sale of its products. Apart from such written statement of warranty, there are no warranties, express, implied or statutory, which extend beyond the description of the products on the face hereof.

NOTE PAGE

### **OPERATION & PARTS MANUAL**

## **HERE'S HOW TO GET HELP**

# PLEASE HAVE THE MODEL AND SERIAL NUMBER ON-HANDWHEN CALLING

#### **UNITED STATES**

Multiquip Corporate Office

18910 Wilmington Ave. Tel. (800) 421-1244 Carson, CA 90746 Fax (800) 537-3927

Contact: mg@multiquip.com

Mayco Parts

800-306-2926 Fax: 800-672-7877 310-537-3700 Fax: 310-637-3284

Service Department

800-421-1244 Fax: 310-537-4259

310-537-3700

**MQ Parts Department** 

800-427-1244 Fax: 800-672-7877 310-537-3700 Fax: 310-637-3284

Warranty Department

800-421-1244, Ext. 279 Fax: 310-537-1173

310-537-3700, Ext. 279

Technial Assistance

800-478-1244 Fax: 310-631-5032

#### **MEXICO**

MQ Cipsa

Carr. Fed. Mexico-Puebla KM 126.5 Tel: (52) 222-225-9900 Momoxpan, Cholula, Puebla 72760 Mexico Fax: (52) 222-285-0420

Contact: pmastretta@cipsa.com.mx

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Lancashire OL7 0TL

Contact: sales@multiquip.co.uk

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Contact: imartin@multiquip.com

<u>BRAZIL</u>

Multiquip

Av. Evandro Lins e Silva, 840 - grupo 505 Tel: 011-55-21-3433-9055 Barra de Tijuca - Rio de Janeiro Fax: 011-55-21-3433-9055 Contact: cnavarro@multiquip.com.br, srentes@multiquip.com.br

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This manual MUST accompany the equipment at all times. This manual is considered a permanent part of the equipment and should remain with the unit if resold.

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